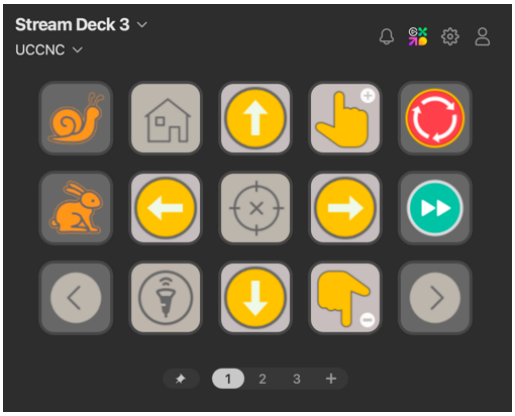
Drive Page

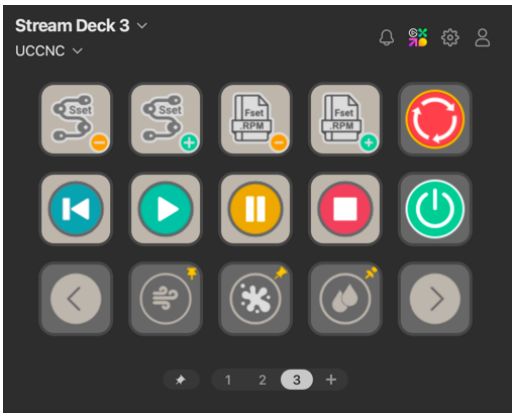


Decreases the jog rate.	Home	Jog Y+	Jog Z+	Emergency Stop
Increases the jog rate.	Jog X+	Zero all	Jog X+	Go To Job
Page back	TLS	Jog Y-	Jog Z+-	Page forward

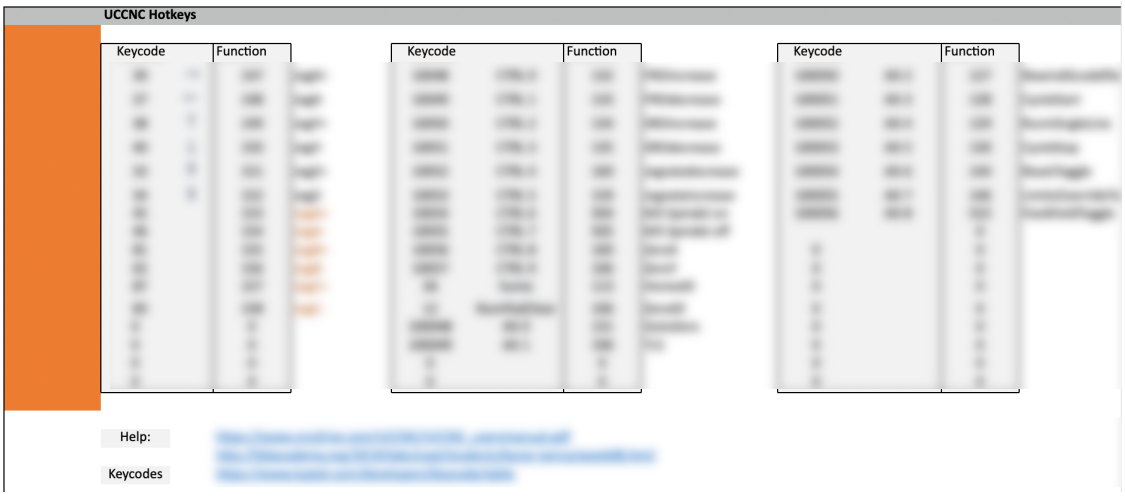
Setup Page

Zero X	Home	Jog Y+	Jog Z+	Emergency Stop
Zero Y	Jog X+	Go To Zero	Jog X+	Go To Job
Page back	TLS	Jog Y-	Jog Z+-	Page forward

Job Page



Decreases the Feedrate override value.	Increases the Feedrate override value.	Decreases the spindle speed	Increases the spindle speed	Emergency Stop
Rewinds the loaded G-code	Run on loaded G-code file	Toggles the feedhold button.	Stops the G-code execution.	Switches the M4 spindle CCW button on/off
Page back	Switch ColdEnd to Air only Mode	Switch ColdEnd to Spid Mode	Switch ColdEnd to Fog Mode	Page forward



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