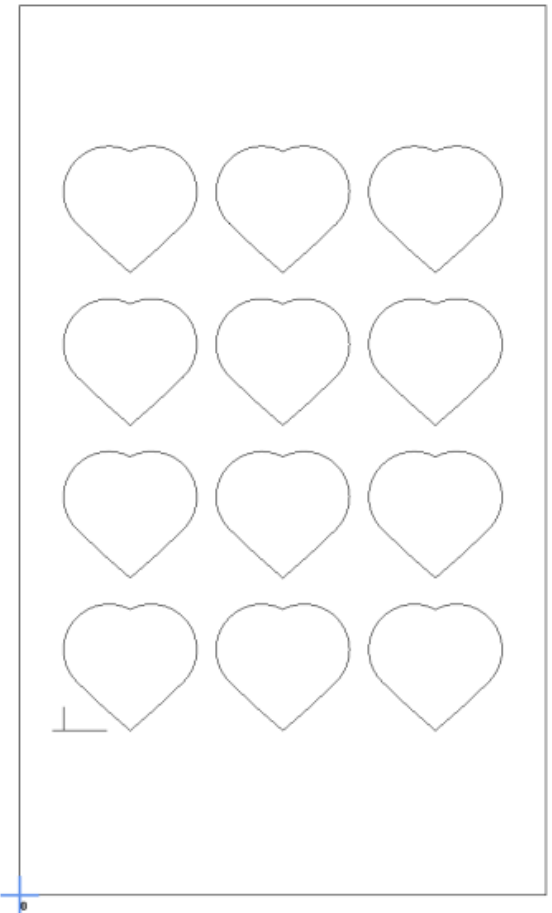
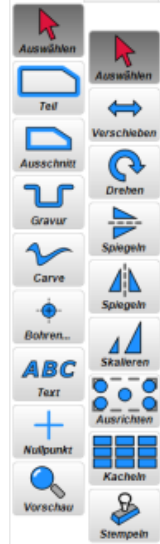
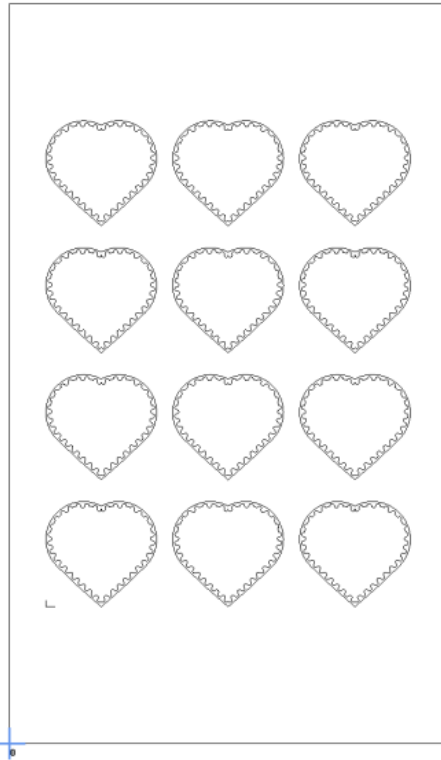


Arbeitsplatz Einstellungen



Werkzeugliste

Nr.	Name	Ø	Z+	F(xy)
1	Fräser 3mm	3,00mm	1,00mm	1200mm/min
2	Fräser 5mm	5,00mm	2,00mm	1500mm/min
3	Fräser 8mm	8,00mm	2,50mm	1800mm/min
4	Fräser 10mm	10,00mm	3,00mm	1800mm/min
5	Gravierfräser	20,00mm	10,00mm	1200mm/min



Werkzeugliste

Nr.	Name	D	Z+	F(xy)	F(z)	S			
1	Fräser 3mm	3.00mm	1.00mm	1200mm/min	600mm/min	24000upm	90%	180.00°	
2	Fräser 5mm	5.00mm	2.00mm	1500mm/min	900mm/min	20000upm	90%	180.00°	
3	Fräser 8mm	8.00mm	2.50mm	1800mm/min	900mm/min	18000upm	90%	180.00°	
4	Fräser 10mm	10.00mm	3.00mm	1800mm/min	900mm/min	12000upm	90%	180.00°	
5	Gravierfräser	20.00mm	10.00mm	1200mm/min	1200mm/min	24000upm	5%	90.00°	