

Esticam Version 8,110

Arbeitsplatz Einstellungen

Auswählen
 Teil
 Ausschritt
 Gravur
 Carve
 Bohren...
 Text
 Nullpunkt
 Vorschau

Auswählen
 Verschieben
 Drehen
 Spiegeln
 Spiegeln
 Skalieren
 Ausrichten
 Kacheln
 Stempeln

Werkzeugliste

Nr.	Name	Ø	Z+	α(z+)	F(xy)	F(z)	S							
1	2-Schneider Fräser 1mm	1,00mm	2,00mm	90,00°	7,0mm/s	2,5mm/s	24000upm	50%	0%	50%	0,05mm	90,00°		
2	2-Schneider Fräser 2mm	2,00mm	2,00mm	90,00°	7,0mm/s	2,5mm/s	24000upm	50%	0%	50%	0,05mm	90,00°		
3	2-Schneider Fräser 3mm	3,00mm	4,00mm	90,00°	10,0mm/s	2,5mm/s	24000upm	50%	0%	50%	0,05mm	180,00°		
4	Planfräse 10mm	10,00mm	4,00mm	90,00°	10,0mm/s	2,5mm/s	24000upm	75%	0%	50%	0,05mm	180,00°		
5	1-Schneider Fräser 2mm ProAlu	2,00mm	2,00mm	45,00°	7,0mm/s	2,5mm/s	24000upm	75%	0%	50%	0,05mm	180,00°		
6	1-Schneider Fräser 3mm ProAlu	3,00mm	2,00mm	45,00°	7,0mm/s	2,5mm/s	24000upm	75%	0%	50%	0,05mm	180,00°		
7	2-Schneider Fräser 2mm links	2,00mm	0,10mm	45,00°	7,0mm/s	2,5mm/s	24000upm	75%	0%	50%	0,05mm	180,00°		
8	2-Schneider Fräser 3mm links	3,00mm	2,00mm	45,00°	7,0mm/s	2,5mm/s	24000upm	75%	0%	50%	0,05mm	180,00°		

Das sollten die Passlöcher sein

13:56
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