

Sprache: Deutsch

Sicherheitshöhe: 5.00mm

Längeneinheit DXF Import: Millimeter

Längeneinheit STL Import: Millimeter

Längeneinheit in Estlcam: Millimeter

Vorschubeinheit in Estlcam: Millimeter je Minute

Fräsrichtung: Gegenlauf

Nullpunkt der Z Achse: Auf Materialoberseite

CNC Programm Start: Auf Sicherheitshöhe

CNC Programm Ende: Über Nullpunkt

Werkzeugliste

| Nr. | Name | Ø | Z+ | F(xy) | F(z) | S | | | |
|-----|------------------------|--------|--------|------------|-----------|----------|-----|---------|--|
| 1 | Balsa 1 mm LSV 1.2mm | 1.20mm | 1.00mm | 1200mm/min | 150mm/min | 20000upm | 90% | 180.00° | |
| 2 | Balsa 1.5 mm LSV 1.2mm | 1.20mm | 1.50mm | 1100mm/min | 150mm/min | 20000upm | 90% | 180.00° | |
| 3 | Balsa 2 mm LSV 1.2mm | 1.20mm | 2.00mm | 1000mm/min | 150mm/min | 20000upm | 90% | 180.00° | |
| 4 | Balsa 2.5 mm LSV 1.2mm | 1.20mm | 2.50mm | 900mm/min | 150mm/min | 20000upm | 90% | 180.00° | |
| 5 | Balsa 3 mm LSV 1.2mm | 1.20mm | 3.00mm | 900mm/min | 150mm/min | 20000upm | 90% | 180.00° | |
| 6 | Balsa 4 mm LSV 1.2mm | 1.20mm | 4.00mm | 800mm/min | 150mm/min | 20000upm | 90% | 180.00° | |
| 7 | Balsa 5 mm LSV 1.2mm | 1.20mm | 5.00mm | 700mm/min | 150mm/min | 20000upm | 90% | 180.00° | |
| 8 | Balsa 6 mm LSV 1.2mm | 1.20mm | 6.00mm | 600mm/min | 150mm/min | 20000upm | 90% | 180.00° | |
| 9 | Balsa 8 mm LSV 2mm | 2.00mm | 4.00mm | 650mm/min | 150mm/min | 20000upm | 90% | 180.00° | |
| 10 | Balsa 10 mm LSV 2mm | 2.00mm | 5.00mm | 600mm/min | 150mm/min | 20000upm | 90% | 180.00° | |