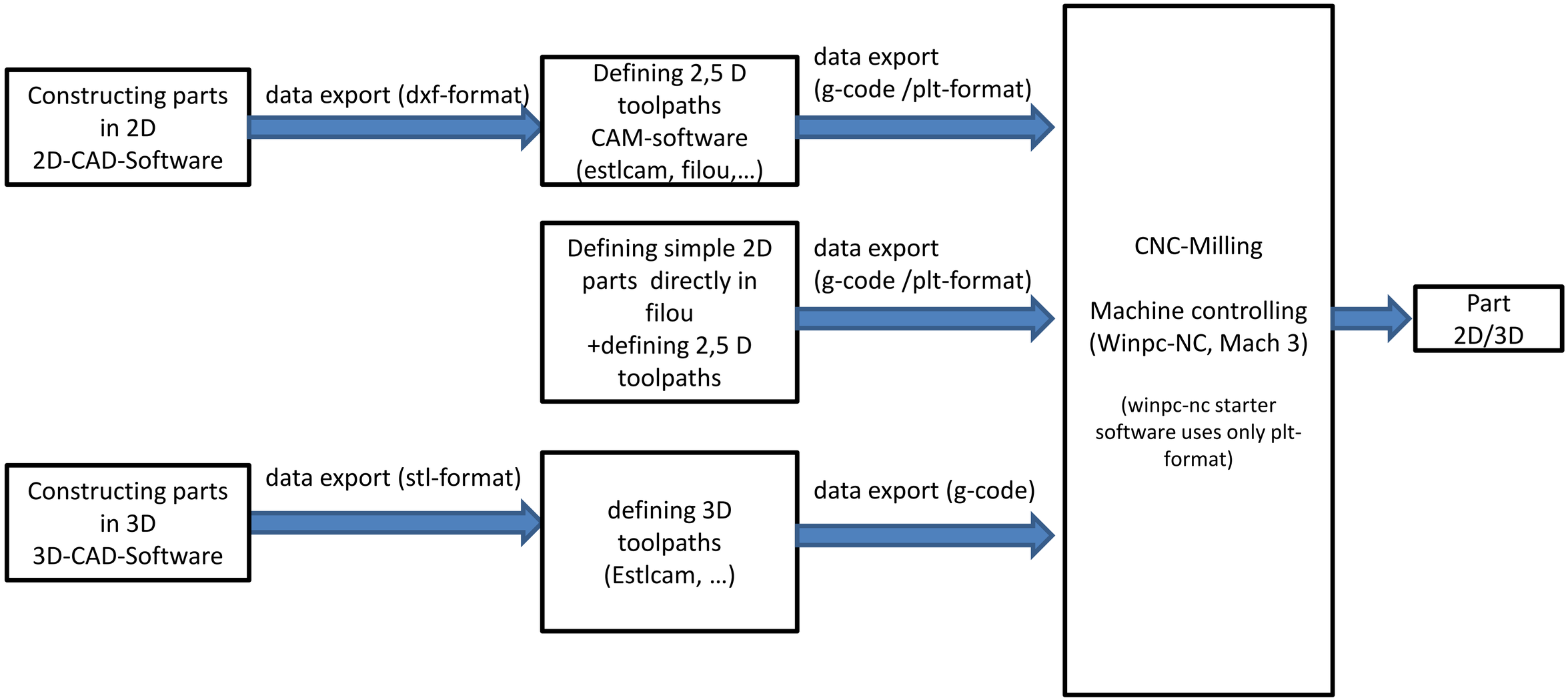Possible workflows and used software for cnc-milling